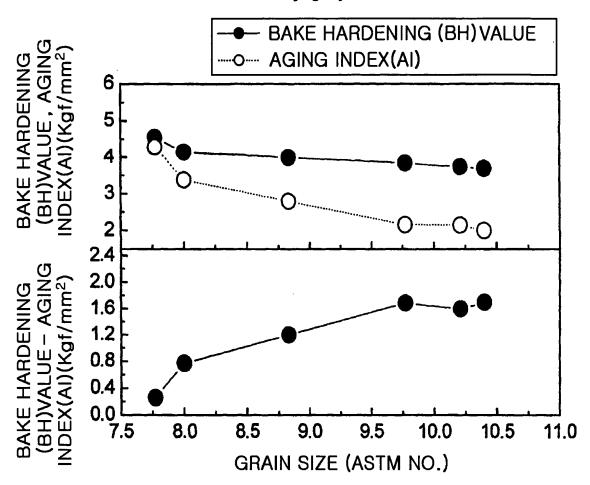
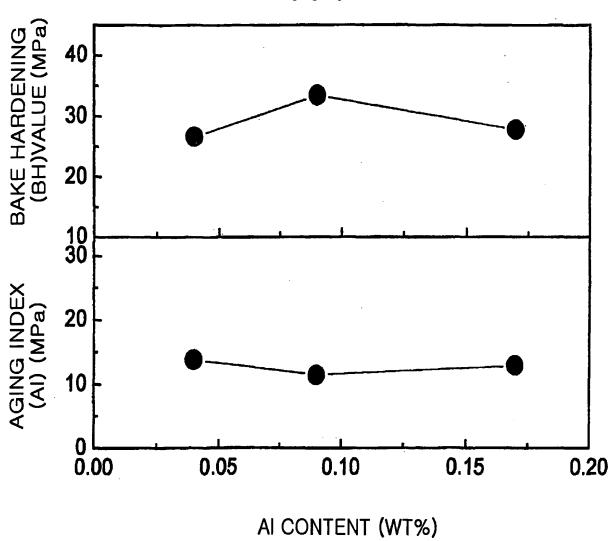
[Fig. 1]







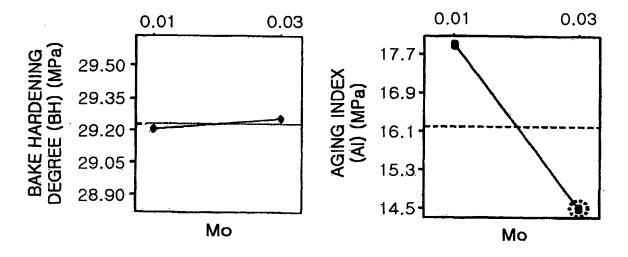


FIG. 3

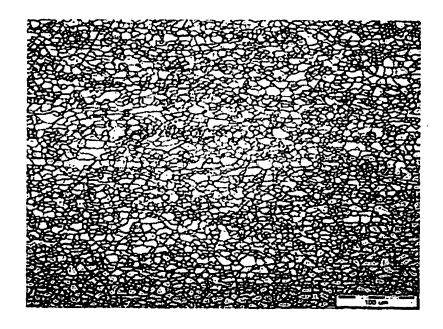


FIG. 4

-100 <u></u>

1.6

1.7

1.8

DRAWING RATIO

1.9

2.0

2.1

[Fig. 5]

AI-Mo-Nb(INVENTIVE STEEL NO. 8)

Nb(COMPARATIVE STEEL NO. 6)

CONVENTIONAL STEEL

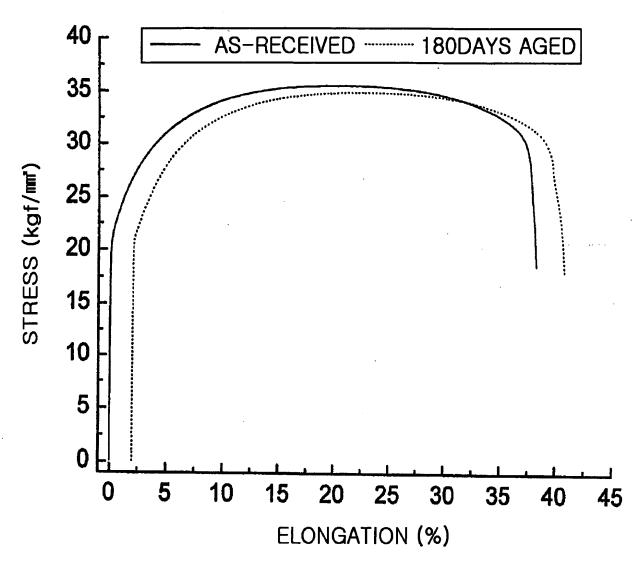
O

-20

-40

-80

[Fig. 6]



[Fig. 7]

